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D4635-044
Job Sheet 185342



0067600

Part No: D4635-044

Job Qty: 1 ea

Part Name: Aft Ceiling Panel Assembly, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D4635 REV F SHEETS 7,8 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Doc Release DL IPP Rev. C Dwg. Update 13/07/09 DL verf.DD IPP Rev D Dwg Update 13/12/09 DL Ipp Rev. E Dwg Update 14/01/09 DL IPP Rev. F Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/30/18	0.00	0.00	Start Up Small Fab		SmB
100	Small Fab	1 pcs		11/30/18	0.00	1.00	Small Fab		SmB
110	Small Fab	1 pcs		11/30/18	0.00	0.00	Small Fab		SmB
120	QC	1 pcs		11/30/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		11/30/18	0.00	0.00	Packaging3		DEC 07 2018 9-89
140	QC21-SA	1 Ea		11/30/18	0.00	0.00	QC21		DEC 07 2018

Part Op 100 - *** APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET
Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: 138996 1- Assemble as per Dwg D4635-042 2-
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4635-144	Aft Ceiling Replacement Panel Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5134497
D4646-1	Plenum Cap Assembly	1 Ea (1 ea)	90-Start up Operation	501792
D4652-3	Mounting Nut	1 Ea (1 ea)	90-Start up Operation	501749
D4652-5	Air Valve, 1.25 Id Disk Type	1 Ea (1 ea)	90-Start up Operation	5133438
D4655-1	Speaker	1 Ea (1 ea)	90-Start up Operation	5128726
D4708-9	Lanyard	1 Ea (1 ea)	90-Start up Operation	5001856
D4728-046	RH Cabin Speaker #3	1 Ea (1 ea)	90-Start up Operation	5018478
D4743-1	Speaker Grill	1 Ea (1 ea)	90-Start up Operation	5127744
MS21044-N08	Nut	4 Ea (4 ea)	90-Start up Operation	5007549
MS21919-WDG8	Clamp	3 Ea (3 ea)	90-Start up Operation	5124662
MS24693-BB51	Screw	4 Ea (4 ea)	90-Start up Operation	5009666
NAS1149DN832J	Washer	4 Ea (4 ea)	90-Start up Operation	5034411

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4635-144	1	0	0
	D4646-1	1	16	0
	D4652-3	1	207	0
	D4652-5	1	11	0
	D4655-1	1	6	0

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DEC 0 3 2018

D4708-9	1	40	0
D4728-046	1	8	0
D4743-1	1	15	0
MS21044-N08	4	228	0
MS21919-WDG8	3	27	0
MS24693-BB51	4	533	0
NAS1149DN832J	4	946	0

Part Specifications

Specifications could not be found.

Plex 10/25/18 9:30 AM Dart.lajeunesse.marie

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Container No: S134717



Part: D4635 - 044

Job No: 185342

Serial No/Batch: S134717

Revision: F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/05/18

~~D4732-1~~

~~D4732-5~~

~~D4732-37~~

~~D4669-3~~

~~D4664-5~~

~~D4647-5~~

D4646-1

D4652-5

D4655-1

D4708-9

D4728-043

D4728-042

D4728-051

D4708-055